



SAFETY UNLIMITED, INC.

Weekly Safety Meeting

Be Aware of Pinch Points

Pinch points are places where a body part or a piece of clothing can get caught up in machinery, between equipment or between a lid and a container when closing. Pinch point injuries can be very serious, resulting in the loss of limbs or even death.

Each year, workers suffer approximately 125,000 caught or crushed injuries that occur when body parts get caught between two objects or entangled with machinery. These hazards are also referred to as "pinch points." The physical forces applied to a body part caught in a pinch point can vary and cause injuries ranging from bruises, cuts, amputated body parts, and even death.

You may have worked around a pinch point hazard for some time, but don't ignore them. Eventually, if they are not made safe, someone will get caught in the bite.

So how do we protect ourselves and our fellow workers from pinch points?

There are three major things we have to do to stay safe: awareness, physical barriers, and PPE.

Awareness:

All around us are things and activities that can cause us to be injured by pinch points (form placement, tool usage, material handling, etc.). Many cannot be avoided, but if you are constantly alert you can protect yourself from injuries. Awareness comes in two forms, a common-sense alertness of the right thing to do, and training in the correct way to do things and use equipment.

Physical Barriers:

In service areas, physical barriers might be anything from the machine guard on your table saw to barricades or warning devices from a running engine. Physical barriers are there to protect you from injury, not prohibit your activity. Guards are important to protect you from direct contact with moving parts, flying chips, kickbacks, and splashing of metal or harmful liquids. Barricades are placed at construction sites to warn you of dangerous situations.

It takes knowledge and insight to properly prepare equipment for maintenance or storage. Blocks are used to prevent equipment from rolling and heavy parts from falling. Never remove them unless you know why they are there, and the reason for being there is completed. Always check for fellow workers in harm's way before removing blocks.

Personal Protective Equipment (PPE):

Respecting and using physical barriers and being aware of your surroundings are only half of what you need to do to be safe. Make sure you are always wearing your safety gear and inspect it before

each use. Although the last line of defense against a pinch point injury, PPE (proper gloves, footwear) is a necessity to ensure others notice your position and your extremities are protected.

Shortcuts Lead to Danger:

Pinch-point injuries are often the result of improperly trained workers not realizing the dangers of machinery or taking shortcuts to get the work done more quickly but ending up injuring themselves instead. Never perform a task without proper training, by taking shortcuts, or bypassing procedures. The consequences could be serious.

Common Causes of Injuries from Pinch Points:

- Not paying attention to the location of hands and feet;
- Walking or working in areas with mobile equipment and fixed structures;
- Loose clothing, hair, or jewelry getting caught in rotating parts or equipment;
- Poor condition of equipment and guarding;
- Dropping or carelessly handling materials or suspended loads;
- Not using the proper work procedures or tools; and
- Reaching into moving equipment and machinery.

Safe Practices:

- Make sure all covers and guards are in place.
- De-energize, lockout, and tagout equipment being repaired.
- Be on guard on the placement of your hands, fingers, feet, etc.
- Be aware of clearances when working in tight spaces. Identify all hazardous places prior to working.
- Wear gloves appropriate for the task, but keep in mind that gloves may cause an additional hazard during some tasks if they get caught in moving parts.
- Avoid wearing jewelry and loose clothing that could be caught in moving parts. Tie back long hair.

Everyone's Responsibility:

The best protection from pinch-point hazards comes not from procedures, but from the personal attention of employers and workers to potential hazards.

- Review the dangers of pinch points and the procedures for working safely on a regular basis.
- Perform frequent, targeted inspections to ensure that guards are not missing, and procedures are being followed.
- Reward employees for identifying and reporting hazards and quickly resolve those hazards.

Remember that it is up to each worker to report unsafe pinch points, so guards can be fabricated or purchased for installation on the equipment. Check your work area for hazards like unguarded winch

drives, chain drives, belts, augers, etc. Most machinery has some type of a pinch point, and the only way to make them safe is by adequate guarding, which prohibits entry of fingers, clothing, or hair.

WHERE DANGER LINGERS...WATCH YOUR FINGERS!

Safety Meeting Sign-In Sheet

<i>Supervisor:</i>	<i>Subject:</i>
<i>Location:</i>	<i>Date:</i>
<i>Conducted By:</i>	<i>Trainer Signature:</i>

Name (print clearly)	Signature	Comments / Safety Concerns / Training Requests