



SAFETY UNLIMITED, INC.

# Safety Tip of the Week

## The Deadly Dozen

### Unsafe Acts:

1. Unauthorized use or operation of equipment;
2. Failure to secure or tie down materials to prevent unexpected movement;
3. Working or operating equipment too fast;
4. Failure to issue warnings or signals as required;
5. Using defective tools or equipment;
6. Removing guards;
7. Improperly using tools or equipment;
8. Standing in an unsafe place or assuming an improper posture (as in lifting);
9. Servicing moving equipment;
10. Riding equipment not designed for passengers;
11. Horseplay and
12. Failure to wear the proper personal protective equipment.



**“Respect the unexpected. Think through your risks.”**